# Hifisonix X-Altra Mini // Line Preamplifier

### Updated 07 June 2023

See last slide for document release history

www.hifisonix.com

Andrew C. Russell © 2021, 2022, 2023



### 'Classic' X-Altra Mini II



# WARNING DISCLAIMER

This project is intended for experienced DIY constructors.

This project involves wiring up mains voltages.

Do NOT attempt this project unless you are completely aware of the dangers of mains voltages and fully understand mains voltage wiring safety practises and conventions.

A wiring mistake can be lethal. Do not take any risks.

Seek professional advice if you are not sure.

Always adhere strictly to the electrical regulations in your country.

## Introduction

- The X-Altra Mini II Line Level preamplifier is a full function preamp accepting 6 inputs (phono, CD, Tuner, DAC, Aux and Recorder) and providing two line level unbalanced outputs, a balanced line level output (one per channel) and a buffered record output
- The preamplifier is avaiablle in two versions: the 'Classic' which is a manual control implementation or a remote control version using the Apple TV Remote
- The preamplifier mechanical design is such that the user can use any volume control typically this would be a Alps RK27 (motorized or unmotorized) or Goldpoint 10k or 20k audio log taper level control for a 'Classic', but any other suitable high quality level control could be used
- The preamp uses small PCB modules and extensive use of SMD components
- Because the preamp is modular, the functionality can be tailored to user requirements ranging from a basic unbalanced line level preamp through to a full feature preamp incorporating multiple outputs and a high performance class A headphone amplifier
- The X-Altra Mini II uses a Modushop Galaxy Maggiorato 1NGX388 80mm high housing with a machined and laser printed front plate designed to accept 50mm diameter knobs. You can buy a housing for this preamplifier from Modushop
- The rear panel consists of two stacked PCB's fully drilled, machined and silkscreened, saving the builder the trouble and expense of either making their own, or getting one professionally custom made

## **Construction Notes**

- This is a *large, complex project* and will require very good SMD soldering and debug skills
- You need a good quality temperature controlled soldering iron with a needlepoint soldering tip, a pair of needlepoint tweezers and 0.5mm diameter solder. See this video here for guidance
- It is highly recommended that you only undertake this project if you have a scope and a signal generator; the addition of a sound card and suitable audio analyser software is even better so you can fully verify the performance of your build.
- There is a substantial amount of wiring between the modules and the wiring routing and dressing must follow those given later in the document in order to realise the measured performance on offer
- A full set of BOM's in Excel for all the modules is provided see the hifisonix website <u>X-Altra Mini II webpage</u>
- A Selection of 48mm and 50 mm knobs is available at Mabel Audio (see BOM for link to vendor home page)

## X-Altra Mini II - General Specifications (Full Feature Unit)

- Line level input impedance: 20k (builders can opt for 10k as well note this will mean the worst case input impedance at the pot electrical centre position will be c. 5k on the 2V inputs). I do not recommend pot of > 50k because of the thermal noise penalty.
- Inputs: CD, DAC, AUX 2V sensitivity into 6.7k Ω at max volume, approx. 10k Ω at mid level setting; Phono, Tuner, Record – 175mV into 20k Ω (see separate Phono Amp specifications)
- Line level gain: 5.7x (15 dB).
- Line level outputs: 1 x set main unbalanced via all discrete line level amp, 1 x set aux output unbalanced via OPA1641/2 JFET opamp stage, 1 set balanced via JFET OPA1642 opamp stage
- Nominal output: 1V RMS on unbalanced outputs for rated input levels; max output into 2k  $\Omega$  is >11.5 V RMS; 2V RMS on balanced outputs for rated input levels
- 1 x buffered Record output (175mV for rated input levels) using OPA1642
- Distortion: Better than 10ppm 2V RMS output into 2k on any output; better than 20ppm into 2k at 8V RMS output
- Frequency Response; 3 Hz to 150 kHz -3dB
- Headphone amplifier: Class A at <20ppm distortion into 32 Ω at 13V pk~pk; better than 50ppm distortion at 22 V pk~pk into 32 Ω; IMD (19+20 kHz) better than -100 dB 13V pk~pk into 32 Ω; output power into 32 Ohms is 1.75W</li>
- Power consumption: 110VAC or 220VAC nominal at 25 VA max

## X-Altra Mini II - MC/MM Phono EQ Preamp

MM Input uses 2 x OPA1641 JFET Input opamp and all active EQ + 1 x OPA1642 buffer

- Input Impedance: 47k
- Gain: 42x (32dB); (gain reduced to 25x via jumper links when used with MC front end preamp)
- RIAA Conformance: typically +-0.3 dB 20Hz to 20 kHz
- Noise floor\*: Input shorted better than -112 dBV RTO; with standard cartridge source (1350 Ω + 500mH L + 125pF); Signal to Noise Ratio ref 5mV input: -74 dB
- Overload margin (measured at output of MM amp): 34 dB; for 5mV input, 39 dB for 3mV input. The
  overload margin holds over the audio band from 20 Hz to 50 kHz
- Max phono stage output: ~11.5V RMS into 20k  $\Omega$
- Distortion (MC and MM): better than 50ppm at 1kHz up to 8V RMS output; typically 15ppm at 1V RMS output

MC Input stage uses a OPA1612 bipolar input dual opamp

- Input impedance:  $150 \Omega$
- Gain: Jumper selectable for 11x or 21x
- Noise floor with input shorted: -86 dBV RTO (see measurements)
- Signal to Noise Ratio ref 500uV input: ~72 dB

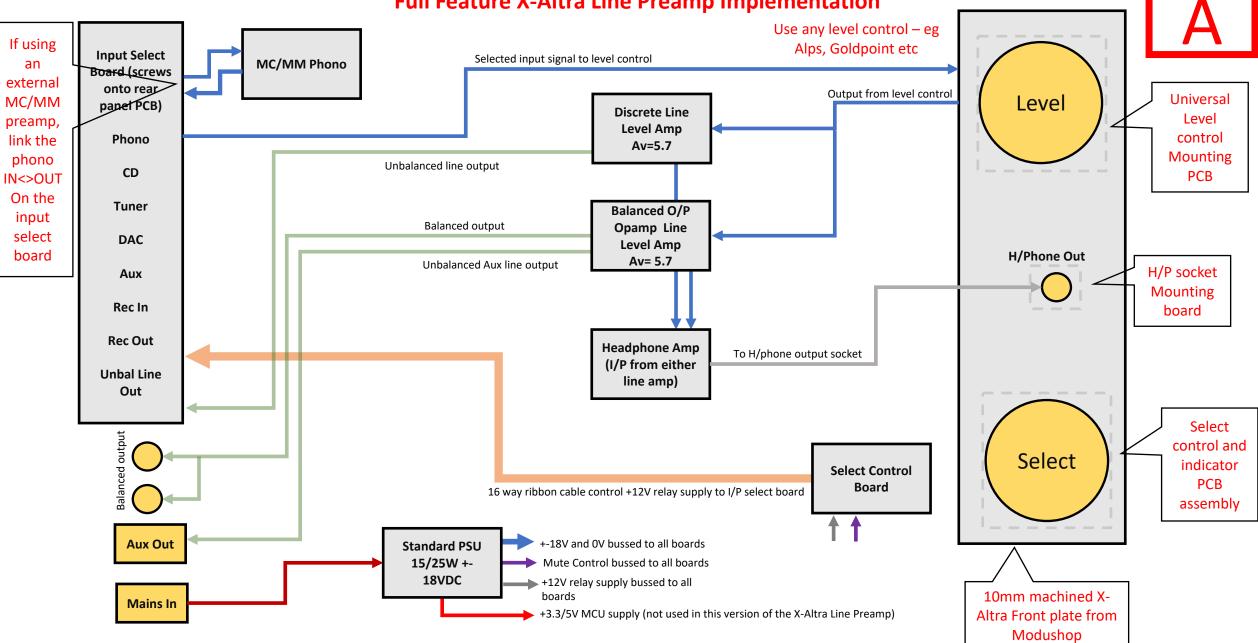
\*The nominal output of the X-Altra Mini II is 1V RMS – so the noise figures have been referenced to dBV RTO



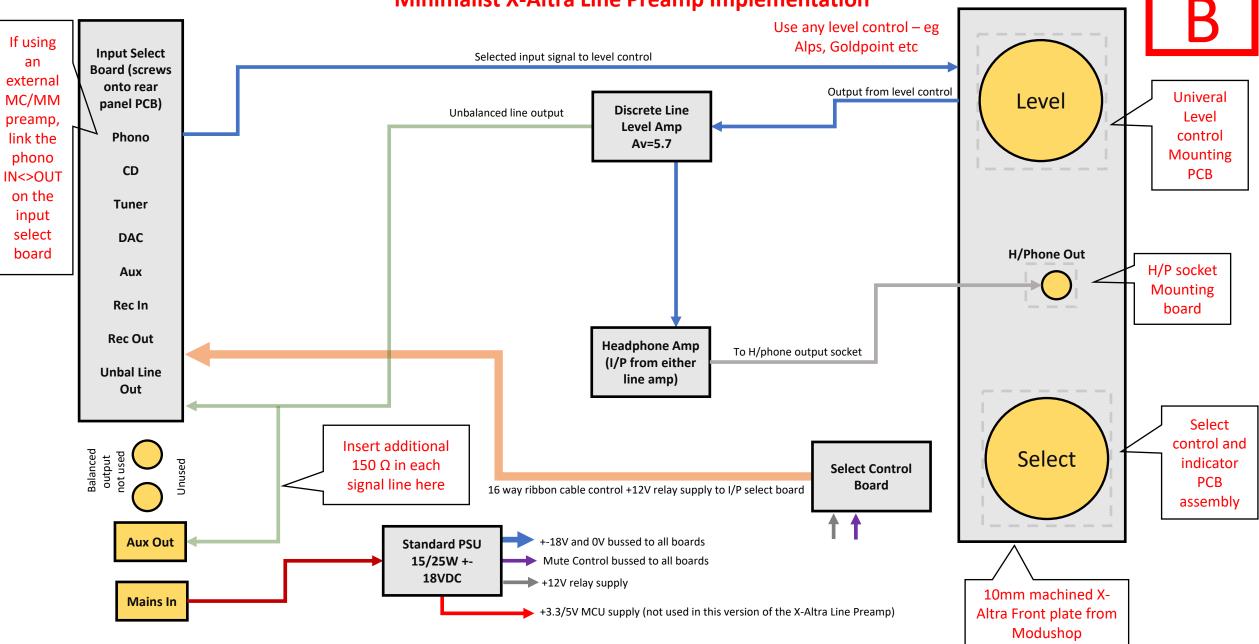
## X-Altra Mini // Line Preamplifier - Configurations

- Because the X-Altra Mini II Line Preamplifier is modular, there is a lot of scope to configure the preamp to your requirements
- The following pages give a few ideas
- See the Hifisonix Shop webpage for the X-Altra Mini II PCB sets prices
- You are free to buy the boards singly or in sets you do not have to buy the suggested sets
- To upgrade any of the 'Classic' configurations on the following pages to full remote control using the Apple TV Remote, order the 'Remote Control Upgrade' in the <u>Hifisonix Shop</u>

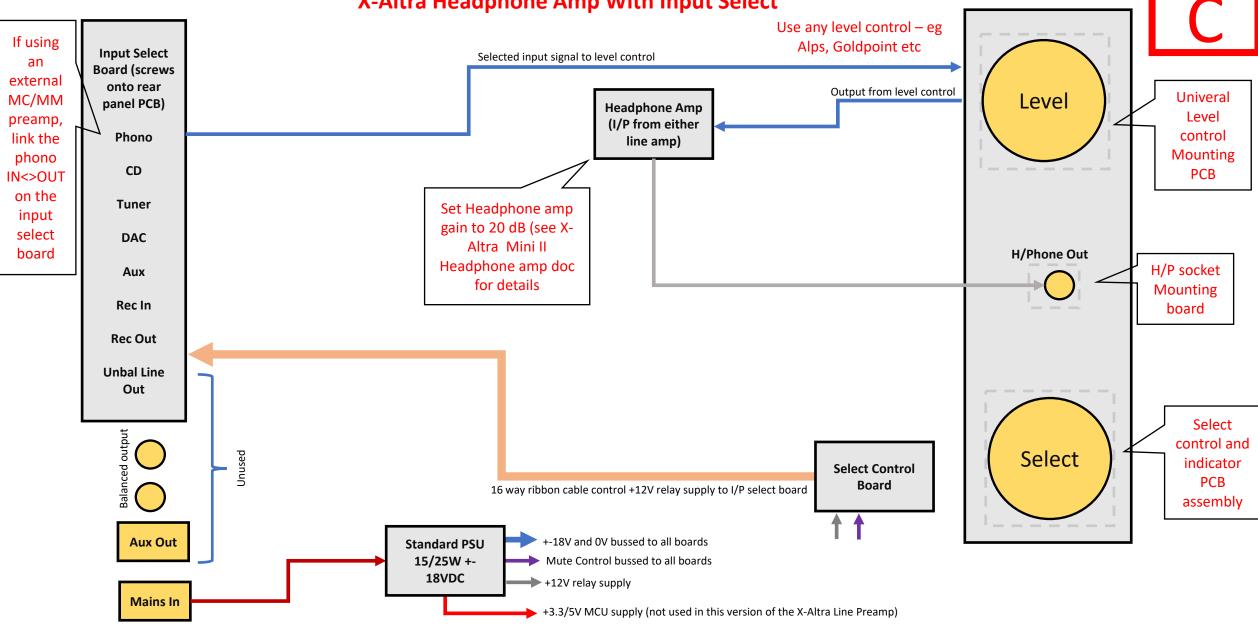
**Full Feature X-Altra Line Preamp Implementation** 

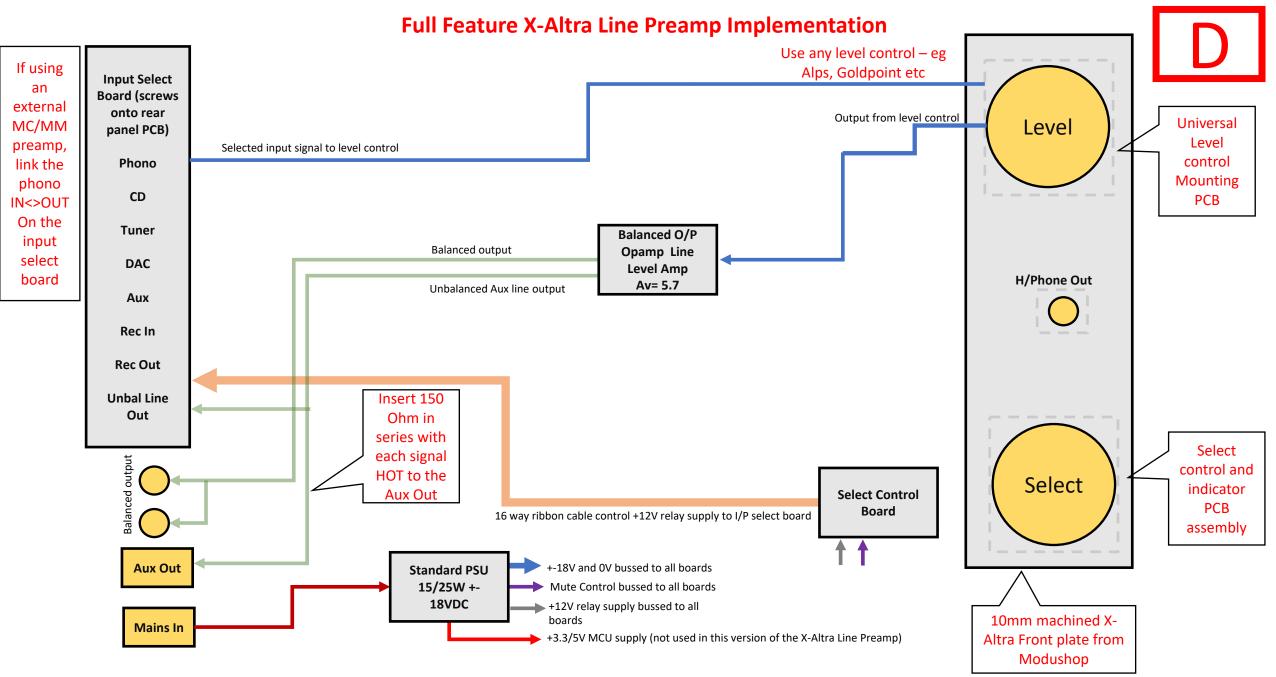


#### **Minimalist X-Altra Line Preamp Implementation**



#### X-Altra Headphone Amp With Input Select





#### **Basic Full X-Altra Line Preamp Implementation – But No Discrete Line Amp** Use any level control – eg If using Alps, Goldpoint etc Input Select Selected input signal to level control MC/MM Phono an **Board (screws** external onto rear Output from level control Univeral MC/MM Level panel PCB) Level preamp, control link the Phono Mounting phono CD IN<>OUT PCB on the Tuner Balanced O/P input **Balanced** output **Opamp Line** select DAC Level Amp board **H**/Phone Out Av= 5.7 Unbalanced Aux line output H/P socket Aux Mounting Rec In board **Rec Out** Headphone Amp To H/phone output socket (I/P from either **Unbal Line** line amp) Out Select output control and Select indicator Select Control Balanced **PCB** Board 16 way ribbon cable control +12V relay supply to I/P select board assembly Aux Out +-18V and 0V bussed to all boards **Standard PSU** 15/25W +-Mute Control bussed to all boards

+3.3/5V MCU supply (not used in this version of the X-Altra Line Preamp)

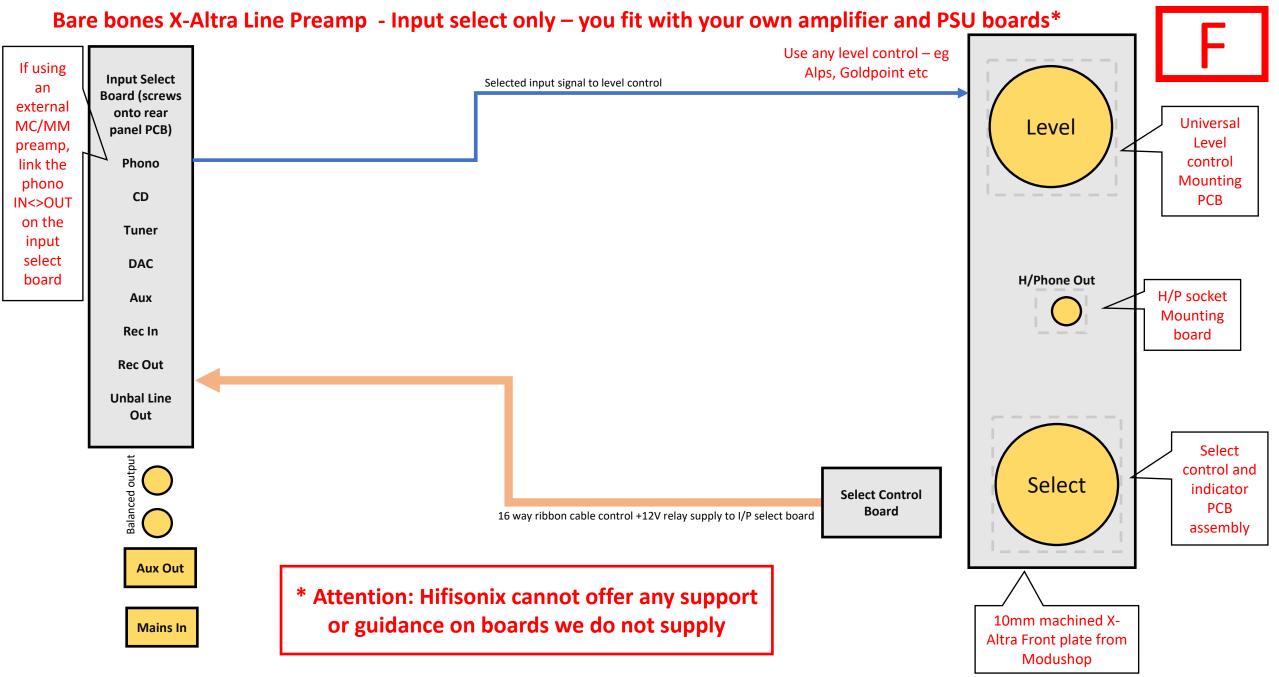
**Mains In** 

+12V relay supply

**18VDC** 

10mm machined X-

Altra Front plate from Modushop





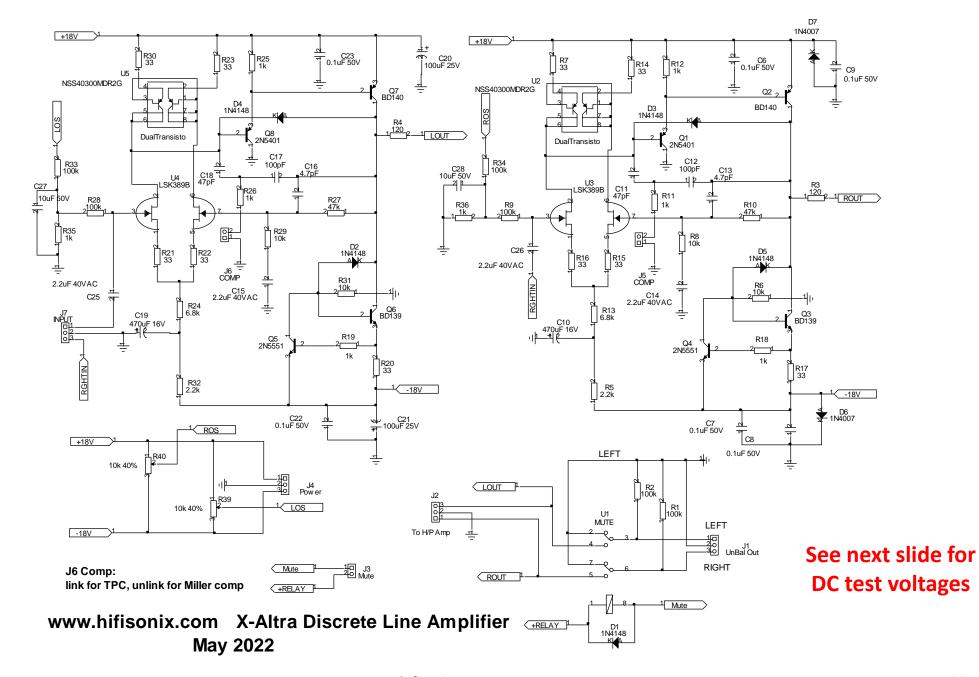
## X-Altra Mini II General Construction Notes

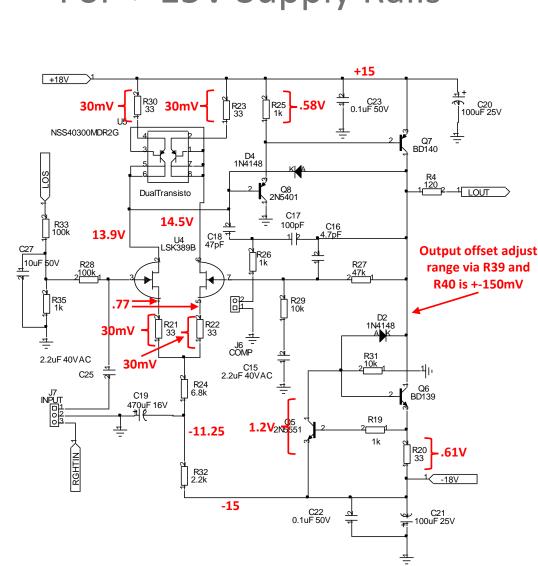
- Build the PSU first since you will need it to test the modules
- Build the input select PCB and the input control PCB next
- Assemble or buy an 45cm (18") 16 way ribbon cable
- Assemble the remaining modules as required for your implementation per the example configurations
- Before you begin mounting and wiring the modules into the housing, test every single module individually. DO NOT do the final assembly into the housing without first thoroughly testing each module separately. There is a lot of interconnect wiring and if you have to disassemble to fix faults, it will create a mess and ruin your good solder work
- Stick strictly to the wiring routing shown in order to keep loop areas to a minimum. The peak noise floor on the line level inputs is -128 dBV or better and this is only achievable with careful cable dressing

# X-Altra Mini II Line Preamplifier

# **Module Schematics**

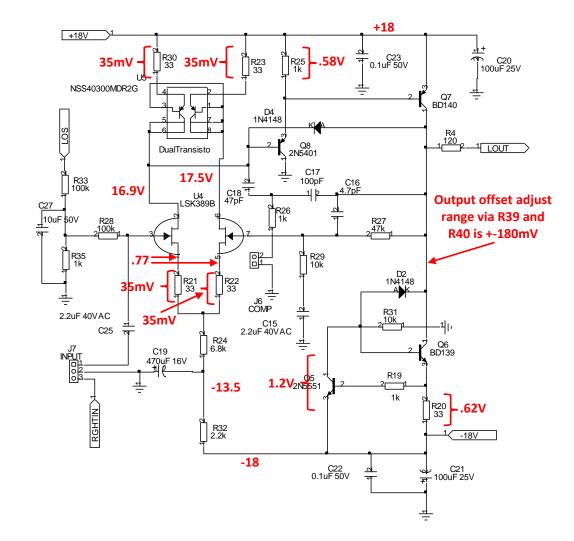
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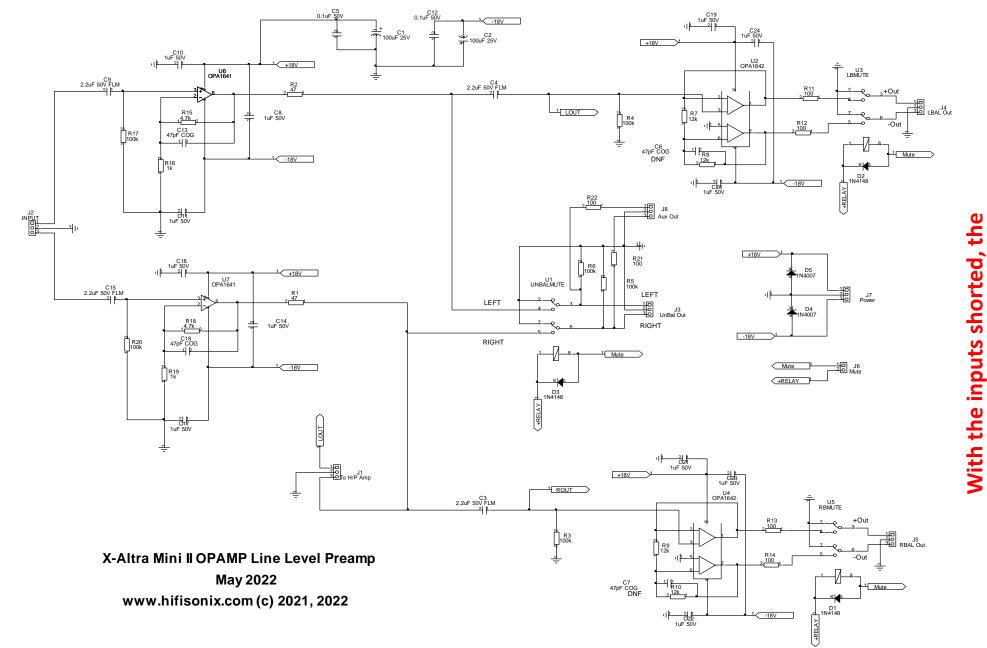




## For +-15V Supply Rails

## For +-18V Supply Rails as used with the Standard PSU





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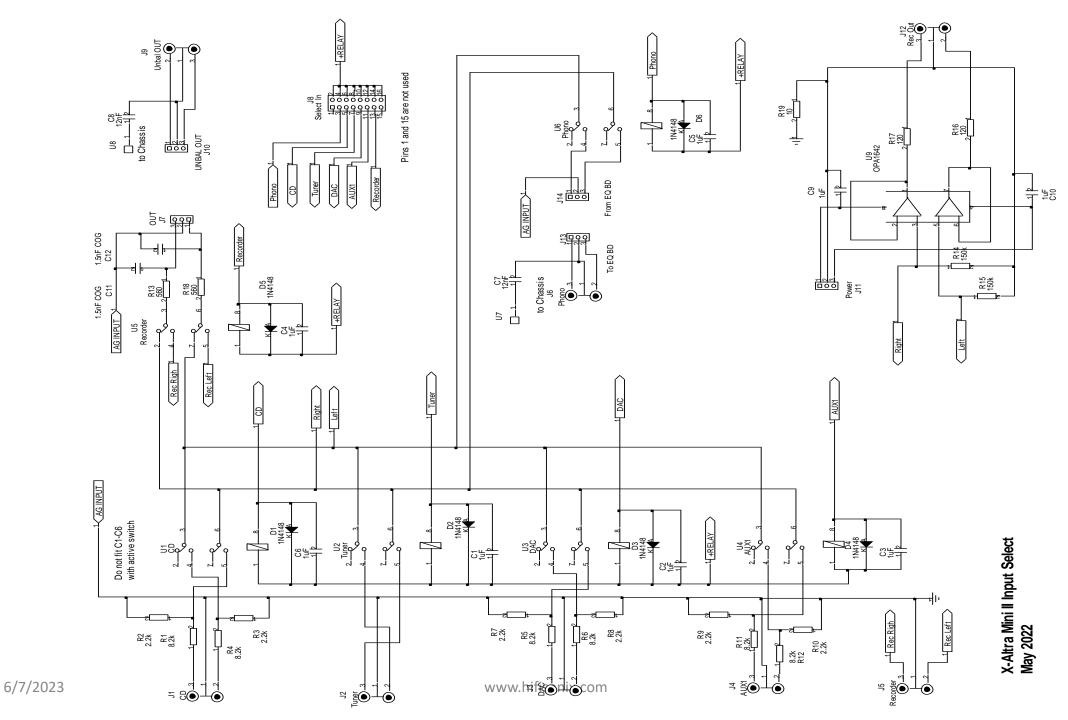
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output voltage on all opamps

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+

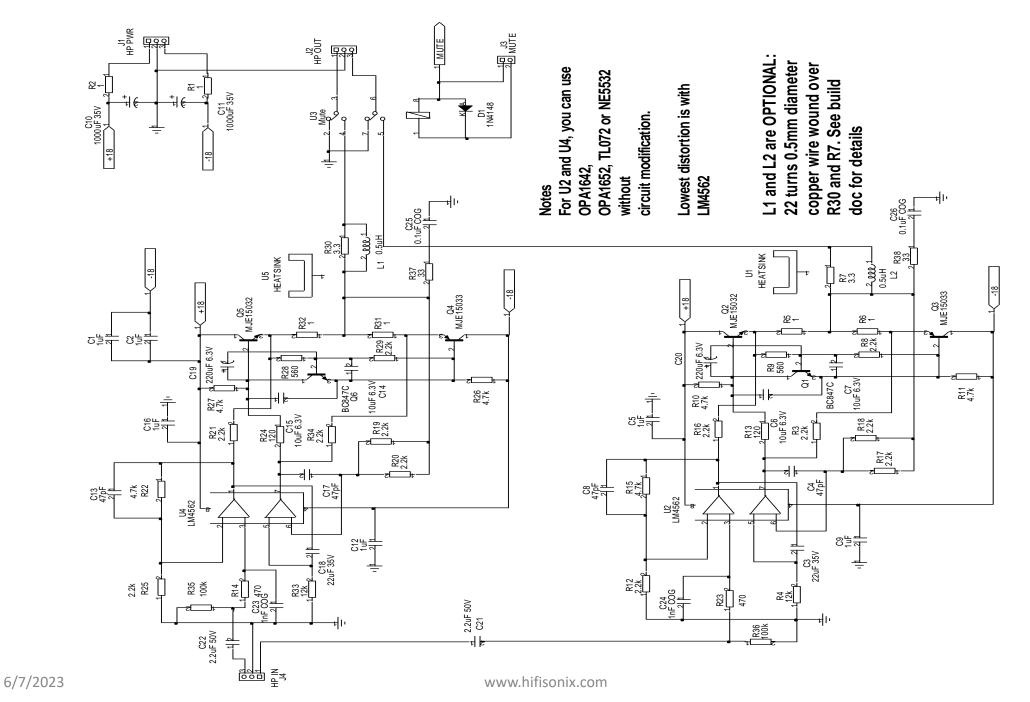
must be 0.000V



Input Relay Select Board

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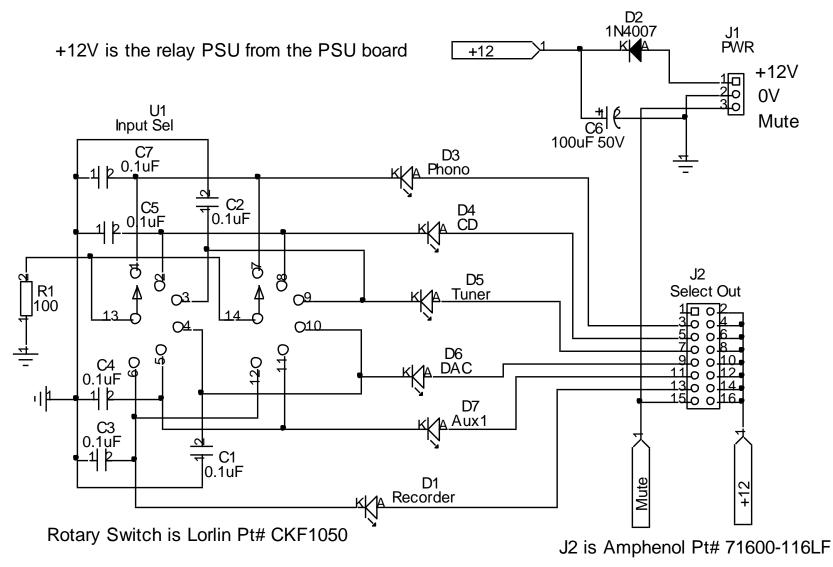




X-Altra HPA-1 Class A Headphone Amplifier

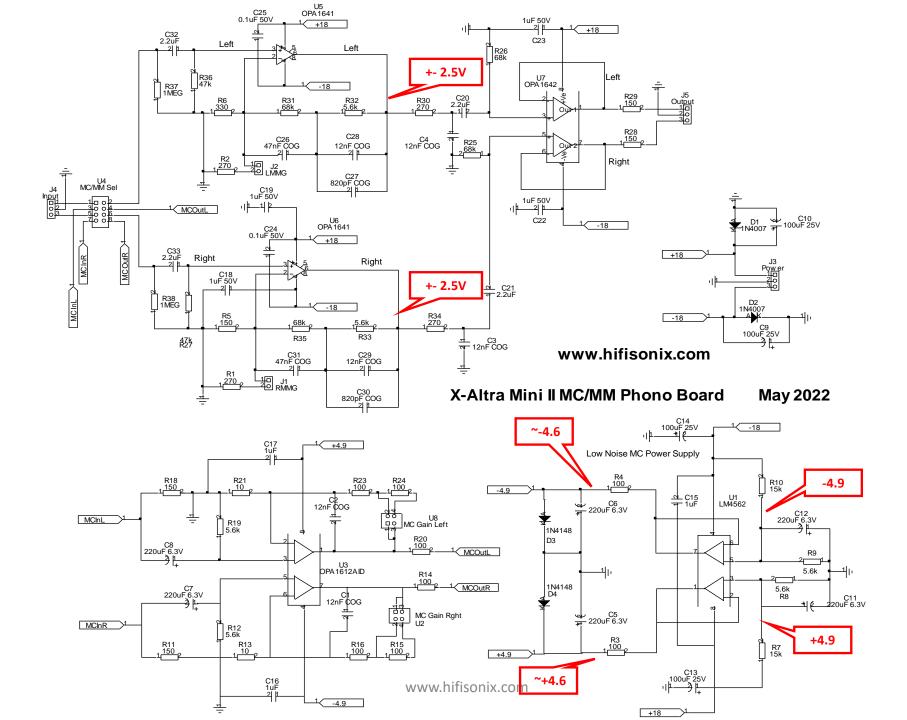
www.hifisonix.com May 2022

#### **Input Select Control Board** May 2022





6/7/2023



# With the inputs shorted, the output voltage on all opamps must be 0.000V +-3.5mV except where noted

### For MM Inputs:-

- Input signal routing: On U4, link 1-2 and 5-6
- Leave other positions on U4 open

 MM Gain setting (J1 and J2): Link J1 and J2 when using MM inputs

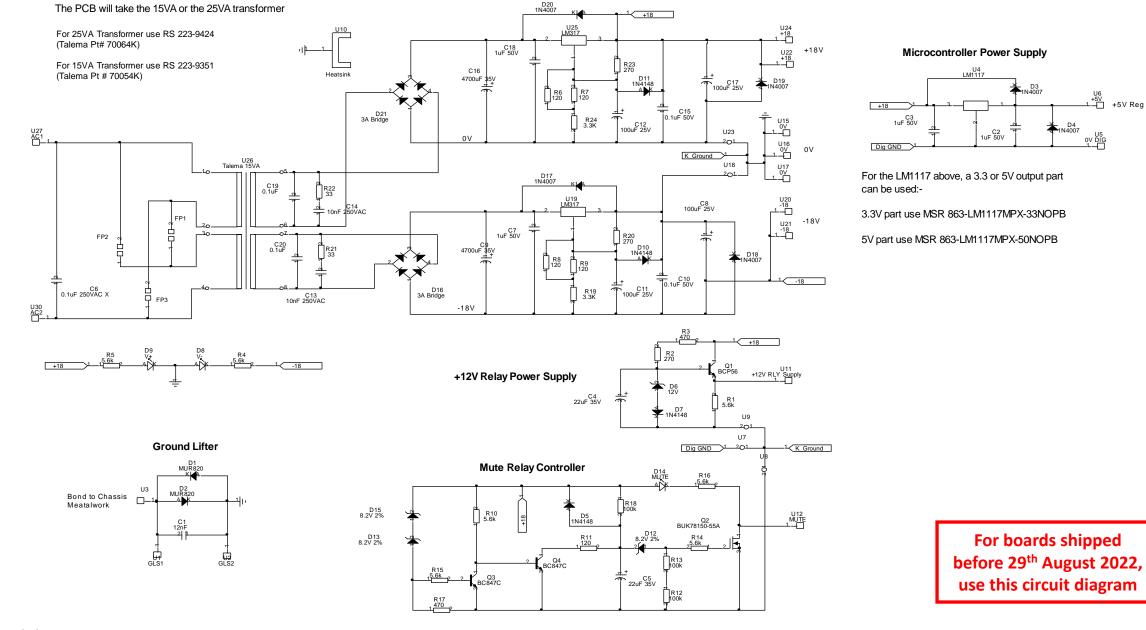
### For MC Inputs:-

Input signal routing: On U4, link 1-3 and 5-7; Link 2-4 and 6-8

MC Gain setting (U2 and U8)

- Link 1-2 for 11x or 3-4 for 21x
- Leave J1 and J2 OPEN when using MC inputs

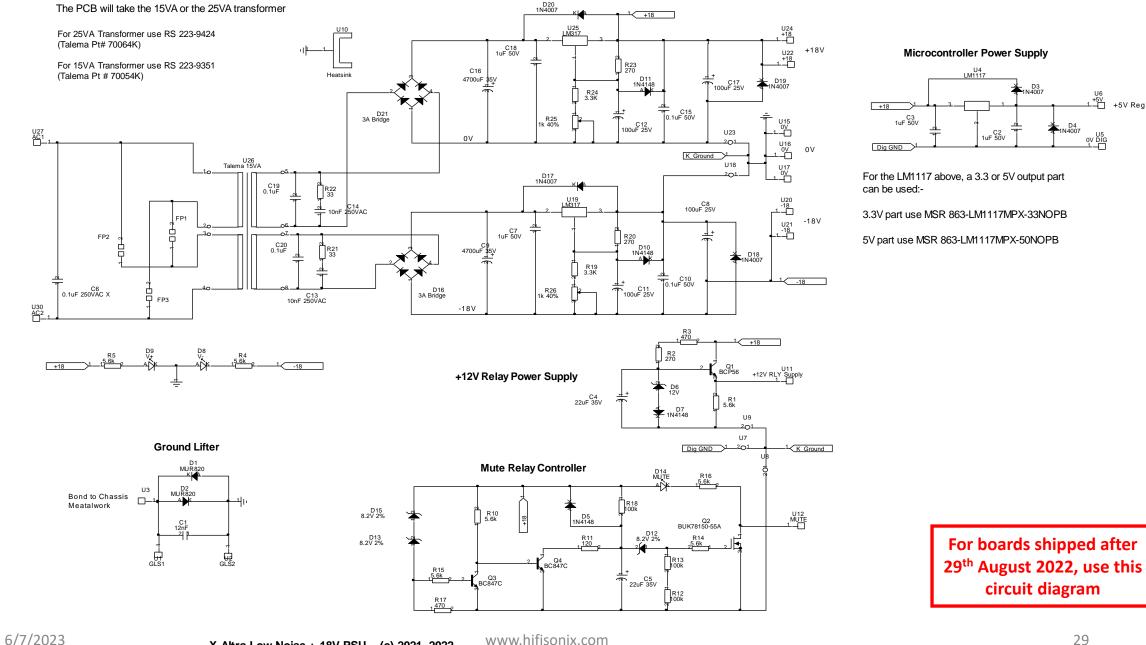
#### Hifisonix Standard PSU May 2022



X-Altra Low Noise +-18V PSU (c) 2021, 2022 www.hifisonix.com www.hifisonix.com

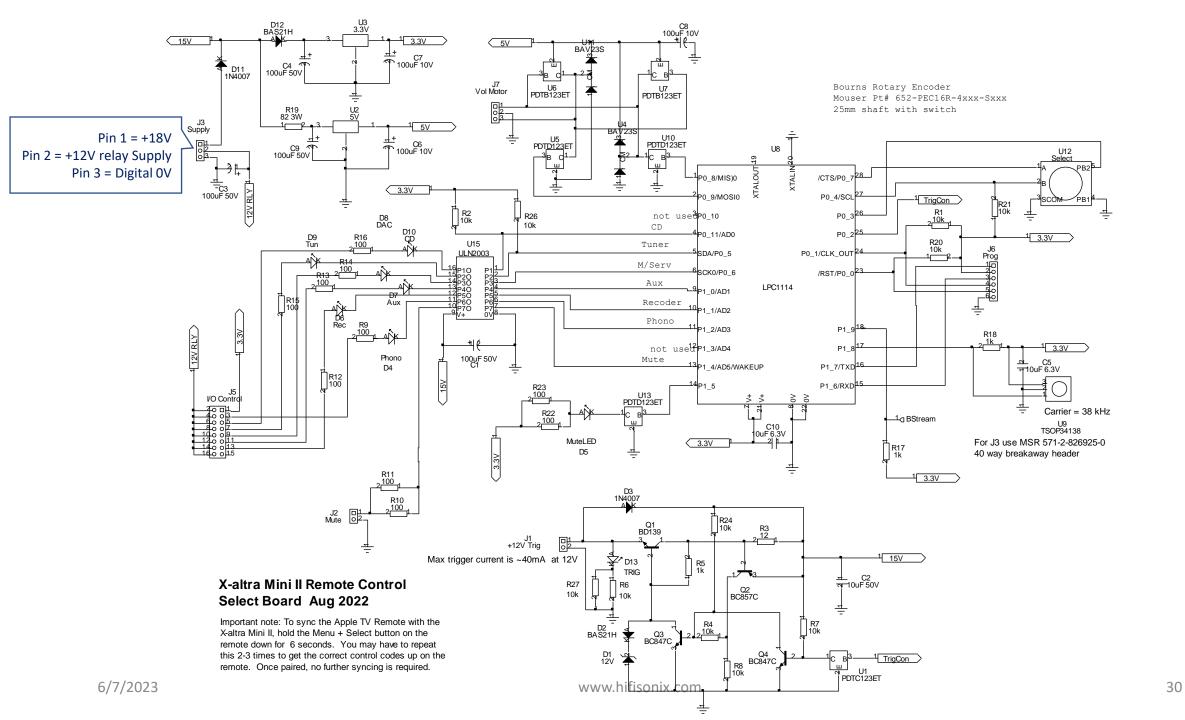
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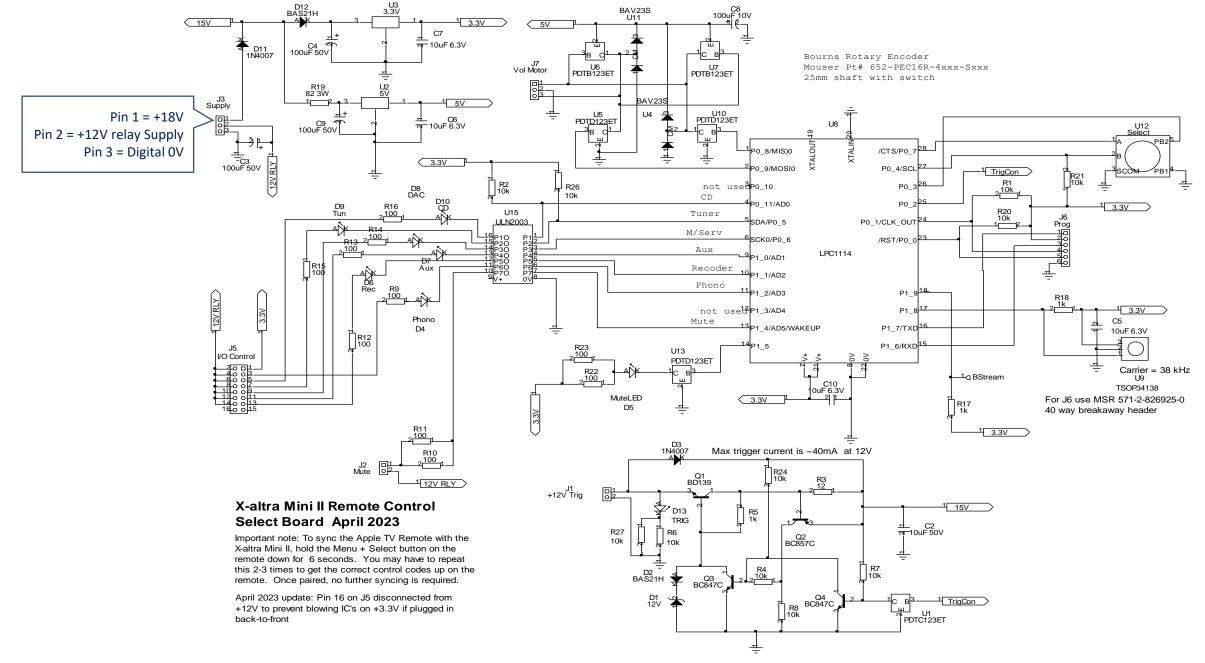
#### Hifisonix Standard PSU September 2022



6/7/2023

X-Altra Low Noise +-18V PSU (c) 2021, 2022 www.hifisonix.com







# Hifisonix X-Altra Mini II Line Preamplifier

## Final Measurements 29 May 2022

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## Notes/Remarks on Measurements

- These measurements are for the completed full feature Manual X-Altra Mini II (version A) with all modules and PSU in the same Modushop Galaxy housing
- All measurements are in dBV unless otherwise stated
- In all measurements, the level control was set to maximum unless otherwise stated
- The measurements were conducted using a QuantAssylum QA401 Audio Analyser on 29<sup>th</sup> and 30<sup>th</sup> May 2022

Andrew C. Russell 30 May 2022

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Avg: 49 of 49 Meas Stop:20.0 KHz	Peak R: 18.84 dBV	Phase R: 5.32 deg
Res: 1.46 Hz	Peak L: 8.746 Vrms	Delay L: -3.8 uSec
Fs: 48.0 KHz	Peak R: 8.749 Vrms	Delay R: -3.7 uSec
Win: Hann	THD L: -102.3 dB/ 0.00076%	Gain L: 13.85 dB
Weight: None	THD R: -101.5 dB/ 0.00084%	Gain R: 13.85 dB

Discrete line level amplifier

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₽V

≕Atten: 20 dB

OA401 v1.918 Record Input with X-Altra Mini II output at 8.7 VRMS. Output into 2k  $\Omega$  load. The Record input does not have the -14dB attenuator, so the analyser can drive the preamp to ~near full output with the rated inputs. This test looks to see what the distortion is like at very high outputs. This test includes analyser generator noise

FFT: 32k Avg: 47 of 49 Res: 1.46 Hz Fs: 48.0 KHz Win: Hann Weight: None	Meas Start: 20.0 Hz Meas Stop:20.0 KHz	Peak L: -3.60 dBV Peak R: -3.59 dBV Peak L: 660.3 mVrms Peak R: 661.0 mVrms THD L: -∞ dB/ 0.00000% THD R: -∞ dB/ 0.00000%	Gen 1: 19.80029 KHz @ -1.0 dBV Gen 2:19.00048 KHz @ -1.0 dBV
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	Start: 20.0 Hz Stop:20.0 KHz	Peak L: 0.70 dBV Peak R: 0.70 dBV Peak L: 1.084 Vrms Peak R: 1.083 Vrms THD L: -∞ dB/ 0.00000% THD R: -∞ dB/ 0.00000%	Gen 1: 19.80029 KHz @ -1.0 dBV Gen 2:19.00048 KHz @ -1.0 dBV
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FFT: 32k Meas Start: 20.0 Hz Peak L Gen 1: 19.80029 KHz @ -1.0 dBV Avg: 49 of 49 Meas Stop:20.0 KHz Gen 2:19.00048 KHz @ -1.0 dBV Res: 1.46 Hz Peak L Es: 48.0 KHz Peak R: 4.307 Vrms Win: Hann -∞ dB/ 0 00000% Weight: None -∞ dB/ 0 00000

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₽V

QuantAsvlum Discrete line level amplifier QA401 v1.918 Record Input with output set to ~4 VRMS via the level control. Output into  $2k \Omega$ Atten: 20 dB load. The Record input does not have the -14dB attenuator, so the analyser can drive the preamp to > 0 dBV output. The 1 kHz IMD component is -104 dB down on the fundamentals. This measurement includes the generator noise. -110.0 🗐

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FFT: 32k Avg: 25 c Res: 1.46 Fs: 48.0 l Win: Han Weight: N	of 49 i Hz KHz n	Meas Sta Meas Sta				Peak Peak Peak THD		dBV ) Vrms	Gen 2: %	1.000488 I 19.00048 K			Pha Del Del Gai	ise L: 4. ise R: 4. ay L: -2. ay R: -2 n L: 13.9 n L: 13.9 n R: 13.9	95 deg 7 uSec 7 uSec 4 dB	
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OPA1641/2 Line Level Output

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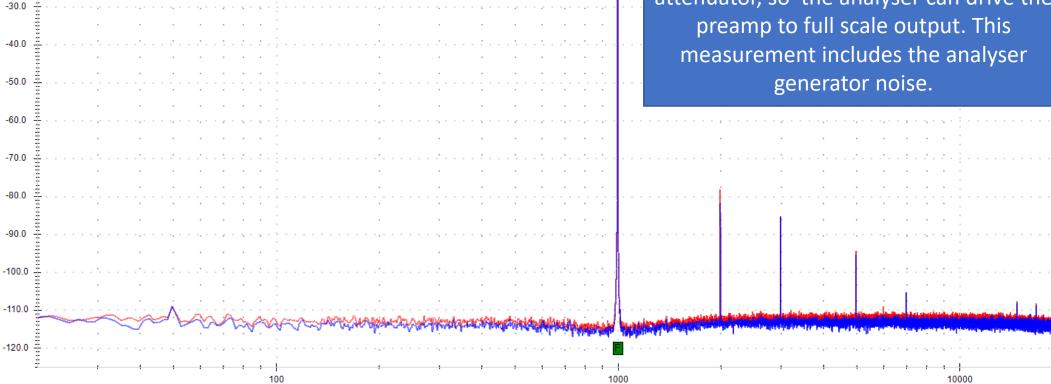
dBV

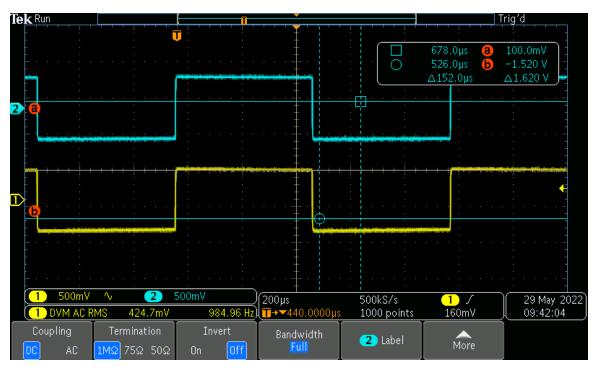
#Atten: 20 dB

Record Input with output set to 8.7VRMS. Output into  $2k \Omega$  load. The Record input does not have the -14dB attenuator, so the analyser can drive the preamp to full scale output. This measurement includes the analyser generator noise.

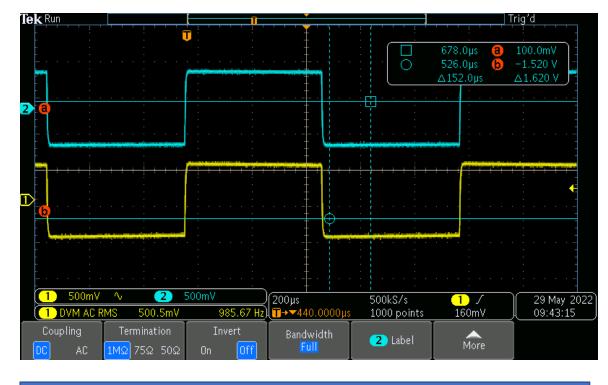
JuantAs

OA401 v1.918





Preamp output with square wave injected into the Record input. There is no attenuator on the Record input Preamp output with square wave injected into the CD input. There is is a -14 dB attenuator on the CD input with Zin = 10k and Zo = c. 2k



FFT: 32k	Meas Start: 20.0 Hz	Peak L: -4
Avg: 49 of 49	Meas Stop:20.0 KHz	Peak R: -4
Res: 5.85 Hz		Peak L: 3.
Fs: 192 KHz		Peak R: 3
Win: Hann		
Weight: None		

dBV

FR Gen: -40.0 dBV

-49.04 dBV -49.03 dBV 3.532 mVrms 3.534 mVrms

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 FFT: 32k
 Meas Start: 20.0 Hz
 Peak L: -124.89 dBV
 Gen 1: 1.001953 KHz @ 5.0 dBV

 Avg: 49 of 49
 Meas Stop:20.0 KHz
 Peak R: -115.28 dBV
 Gen 2:19.00195 KHz @ -1.0 dBV

 Res: 5.85 Hz
 RMS L: 11.4 uV
 Peak L: 569.2 nVrms
 Gen 2:19.00195 KHz @ -1.0 dBV

 Fs: 192 KHz
 RMS R: 11.5 uV
 Peak R: 1.722 uVrms
 Peak R: 1.722 uVrms

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FFT: 32k Meas Start: 20.0 Hz Peak L: -119.48 dBV Gen 1: 1.001953 KHz @ 5.0 dBV Avg: 49 of 49 Meas Stop:20.0 KHz Peak R: -107.04 dBV Gen 2:19.00195 KHz @ -1.0 dBV Res: 5.85 Hz RMS L: 10.6 uV Peak L: 1.061 uVrms Fs: 192 KHz RMS R: 10.7 uV Peak R: 4.446 uVrms Win: Hann Weight: None

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QuantAsylum

rd inputs are shorted trol set to max. This nternally generated ick-up inside the primarily magnetic the Record input, B attenuator. The a slightly larger loop al pickup of the eld, so noise is a bit OmV inputs like the ple. The peak mains n this test is about at 650 Hz.

 FFT: 32k
 Meas Start: 20.0 Hz
 Peak L: -49.42 dBV
 FR Gen: 0.0 dBV

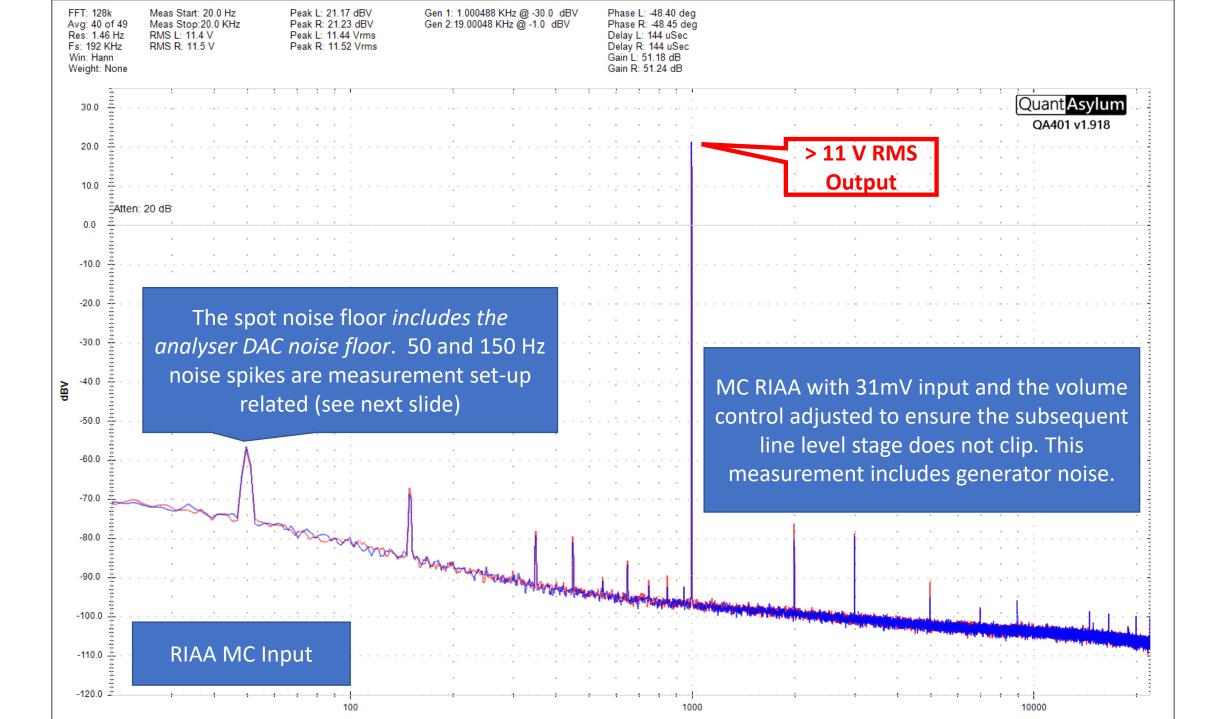
 Avg: 49 of 49
 Meas Stop:20.0 KHz
 Peak R: -49.39 dBV
 FR Gen: 0.0 dBV

 Res: 5.85 Hz
 Peak L: 3.382 mVrms
 Peak R: 3.394 mVrms

 Fs: 192 KHz
 Peak R: 3.394 mVrms

 Win: Hann
 Weight: User

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Peak L: -88.90 dBV Peak R: -86.38 dBV Peak L: 35.88 uVrms Peak R: 47.94 uVrms

100

Gen 1: 1.000488 KHz @ -30.0 dBV Gen 2:19.00048 KHz @ -1.0 dBV

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 Avg:
 35 of 49
 Meas
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 20.0 KHz

 Res:
 1.46 Hz
 RMS L:
 120 uV

 Fs:
 192 KHz
 RMS R:
 121 uV

 Win:
 Hann
 Weight:
 None

Peak L: -92.77 dBV Peak R: -92.89 dBV Peak L: 22.98 uVrms Peak R: 22.67 uVrms

Gen 1: 1.000488 KHz @ -30.0 dBV Gen 2:19.00048 KHz @ -1.0 dBV

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### mounting hardware are included in the BOM but repeated on the following Hifisonix X-Altra Mini II Line Preamplifier

Part numbers for the

slides for your convenience

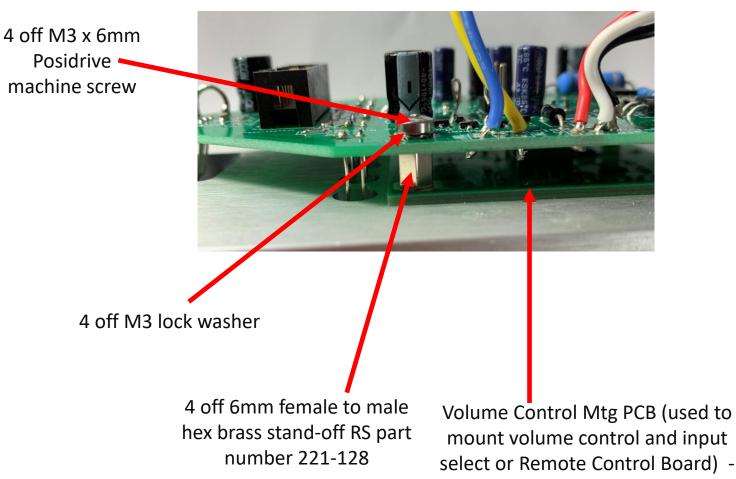
# **Mechanical and Assembly Notes**

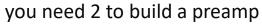
8<sup>th</sup> Nov 2022

www.hifisonix.com

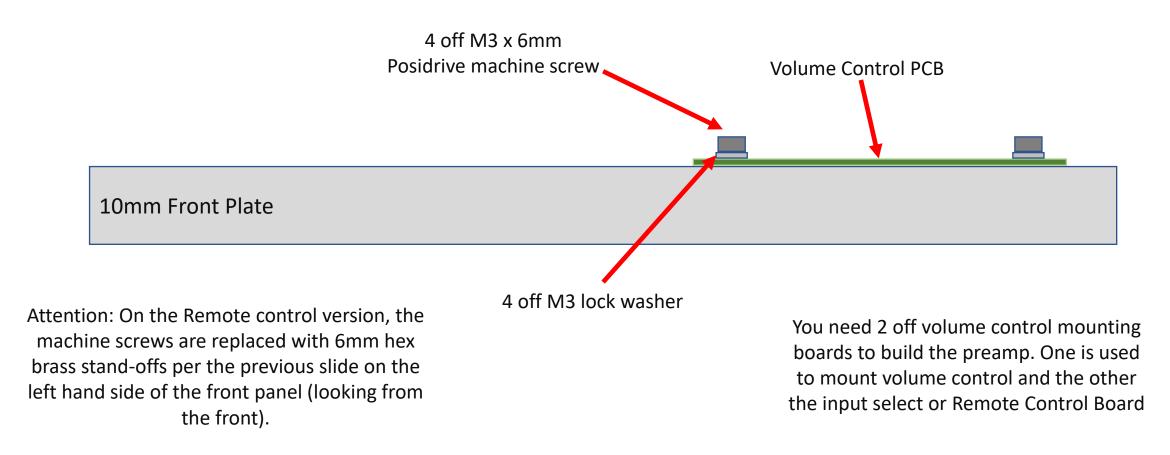
# How to mount the Remote Control board to the front panel. If you are building a manual version of the preamp, see the next slide.

Attention: you will need to cut the bottom 3mm off the male thread on the hex brass stand-offs – as supplied they are too long and the standoff will not seat flush onto the Volume control Mounting board. I just used a pair of side cutters, but you can also saw it or file it down. Put a M3 nut fully on before this operation so that when you subsequently remove it, it de-burrs the thread. All PCB's are 1.6mm thick





How to mount the Volume Control Mounting boards (one is used to mount the volume control and one is used for the input select switch or the Remote control Board



### How to Mount the Headphone Socket to the Front Plate

2 off M3 x 5mm Posidrive machine screw + 2 off M3 lock washer

To cover the wiring to the socket, use 30mm heat shrink as shown.



Attention: the headphone socket mounting nut must be ordered separately. The Mouser Pt# is NRJ-NUT-MS.

The Headphone socket Pt# is Mouser 568-NRJ3HF-1

The headphone socket mounting PCB is provided with the PCB set when you order the PCB's from Hifisonix

When correctly mounted, the nose of the headphone socket must stand c. 1mm (1/25") proud of the front panel. This ensures the headphone Jack plug can never scrape against the front panel

### How to Mount the IR Plexiglas Window (Remote Control Version Only)

Press the window into the cavity from the rear. <u>Make sure it is fully seated</u> – the front of the window will sit about 1mm back from the front of the faceplate.

Put 4 small drops of clear RTV or <u>viscous</u> adhesive in each corner.

Leave the front panel face down for a few hours to allow the adhesive to dry.

<u>Do not use</u> Gorilla glue or super glue. This type of adhesive will run out onto the front panel and completely ruin it!



## Hifisonix X-Altra Mini II Line Preamplifier

# How to Wire-up your X-Altra Mini II

November 17 2022

www.hifisonix.com

### Assembling your X-Altra Mini II Line Preamplifier

- 1. You will need 0.5mm<sup>2</sup> (20 AWG) multistrand silicone insulated wire with at least 7 or 8 different colours; a bag of 2.5mm wide cable ties; 4mm heat shrink to make off the screened cable see next slide for some examples from Amazon
- 2. Test all the PCB's thoroughly . *DO NOT begin mechanical assembly* without fully testing of each and every board.
- 3. Use the drilling template to mark just one hole for each board from the drilling template and then use the actual PCB to mark off the remaining 3 mounting holes. Drill the holes out to 3.5mm and deburr.
- 4. The inter-module wiring up process will take place without the chassis side ears or top and bottom plates just the base board and the front plate and rear panel sub-assemblies
- 5. First screw together the discrete line amplifier and the balanced line amplifier. The discrete line amplifier will go on the bottom and the balanced line amplifier on the top. Join the boards with 20mm female to male hex brass standoffs with the 10mm standoffs on the bottom side of the discrete line amplifier. The reason the balanced line amp is on top is it has quite a few connections going to it, so you want easy access to it later on in the wiring assembly process
- 6. Using 1mm tinned coper wire, solder the +, -, and 0V of the discrete line amplifier and the balanced line amplifier together. Do the same for the input side (the pins on each board line up over those of the other board). Next wire the mute relay connections together (so +12V to +12V and Mute to Mute) with short pieces of wire.
- 7. Now mount all the PCB's to the base board using 10mm hex female brass standoffs, M3 x 10mm machine screws and serrated washers.
- 8. Mount the input relay select board to the rear panel and assemble all the remaining connectors, Trigger socket, switched and fused mains IEC socket etc
- 9. Mount the input select board or the remote control board to the front panel; mount the headphone socket assembly
- 10. Mount the volume control board to the front panel and the volume control (usually an Alps RK27 and motorized if you are building the Remote Control version) see the slide about mounting the Alps RK27 a bit further on
- 11. Place the front panel 100mm from the front edge of the baseboard face down so you have access to the PCB's mounted on it
- 12. Place the rear panel + input relay select assembly 100mm from the rear edge of the baseboard. See the next slide. You are now ready to start wiring up.
- 13. A lot of effort will go into tracking the module inter-wiring correctly to minimize loop areas in order to get the mains noise floor to at or below -128 dBV
- 14. In the slides that follow, we will step through the wiring process

### Very important note: the wire connections to the front plate mounted PCB's and the rear panel + Input Relay select board must be long enough to stretch from the baseboard mounted PCB's – that's why they have to be placed and wired 100mm from the baseboard.



#### Soft Silicone Wire 20 AWG 60m Flexible Silicone Wire Cable 6 colors Box Electrical Copper Wire for DIY Appliances Brand: CNLW

\*\*\*\* 16 ratings

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### Note: This item is eligible for FREE Click and Collect without a minimum order subject to availability. Details Size Name: 20 AWG 60m

18 AWG 30m £20.89	20 AWG 60m £17.09 √prime	22 AWG 60m £14.49 <b>√prime</b>	24 AWG 60m £13.19 yprime	26 AWG 60m £12.34 ✓prime
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30 AWG 120m £12.77 (£0.21 / meter)

Roll over image to zoom in

580 F	acks	diameter		nk T	ubing	
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20	0.31"	8mm	1.77*	45mm	Red	
20	0.39"	10mm	1.77*	45mm	Blue	
20	0.39"	10mm	1.77*	45mm	Black	
20	0.39"	10mm 2.5mm	1.77*	45mm 38mm	Clear Black	
30	0.12"	3mm	15	38mm	Green	
30	0.12	3mm	15	38mm	Clear	
30	0.12	3.5mm	15	38mm	Black	
30	0.16"	4mm	1.77*	45mm	Red	
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40	0.16	4mm	1.77*	45mm	Black	
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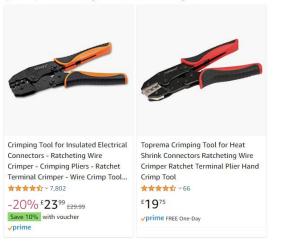
Note: This item is eligible for FREE Click and Collect without a minimum order subject to availability. Details Colour Name: Multicolored



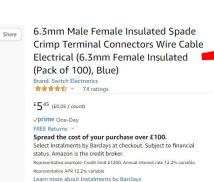
### Attention: only use fully insulated spade connectors!

#### HIGHLY RATED

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Note: This item is eligible for FREE Click and Collect without a minimum order subject to availability. Details Size Name: 100 x Female Insulated

100 x Female 100 x Female Insulated 100 x Male

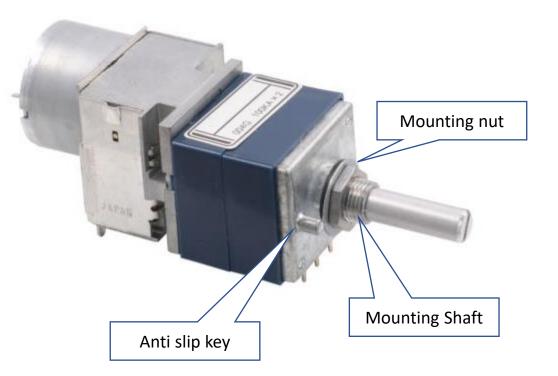
Colour Name: Blue

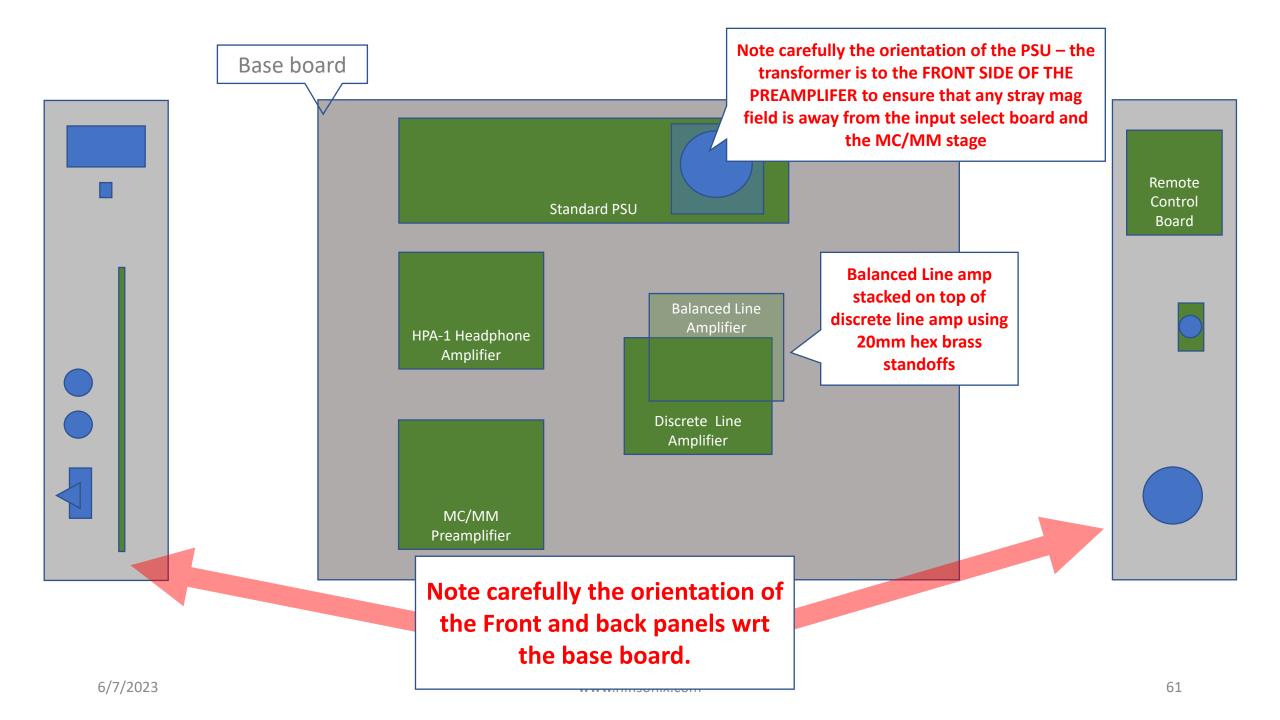
Colour Blue Gauge 16.0 Stud size 6.3 month

Examples of consumables required for wiring up the X-Altra Mini II from Amazon.

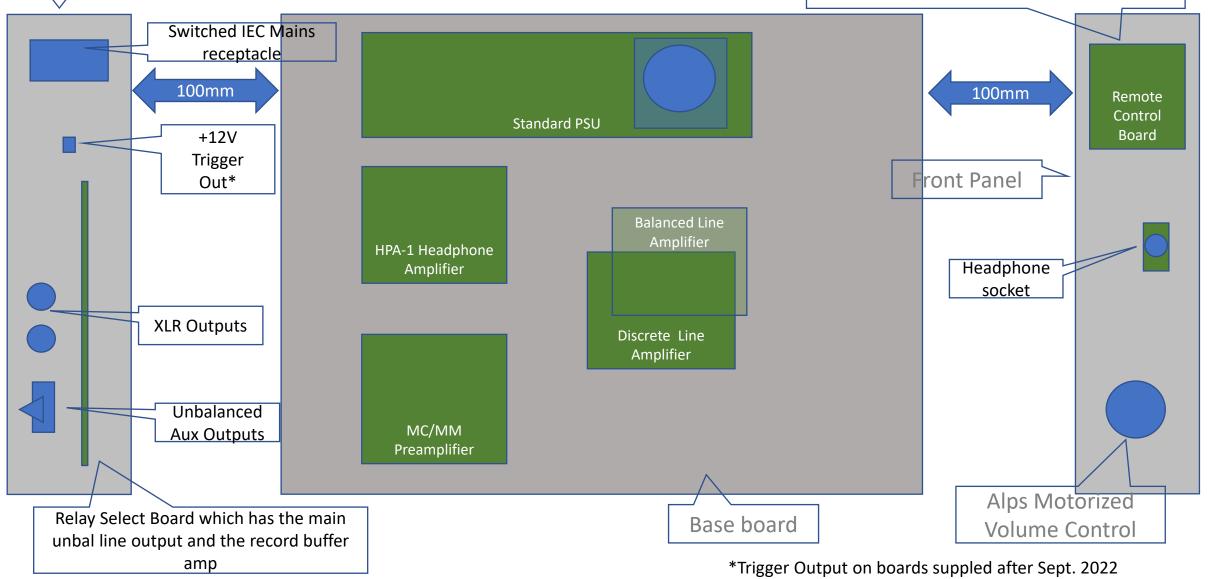
### Mounting the Alps RK27 – important note

- If you overtighten the Alps mounting shaft nut, the motor will not be able to rotate the volume control wiper
- The mounting nut should be just a little tighter than finger tight.
- Once all debugging is completed, you can secure the mounting nut with a few dabs of *nail varnish* to it and the mounting shaft to ensure it does not come undone
- DO NOT use super glue or any other hard adhesive for this – you will not be able to undo the mounting nut if you have to remove the potentiometer for some reason in the future.

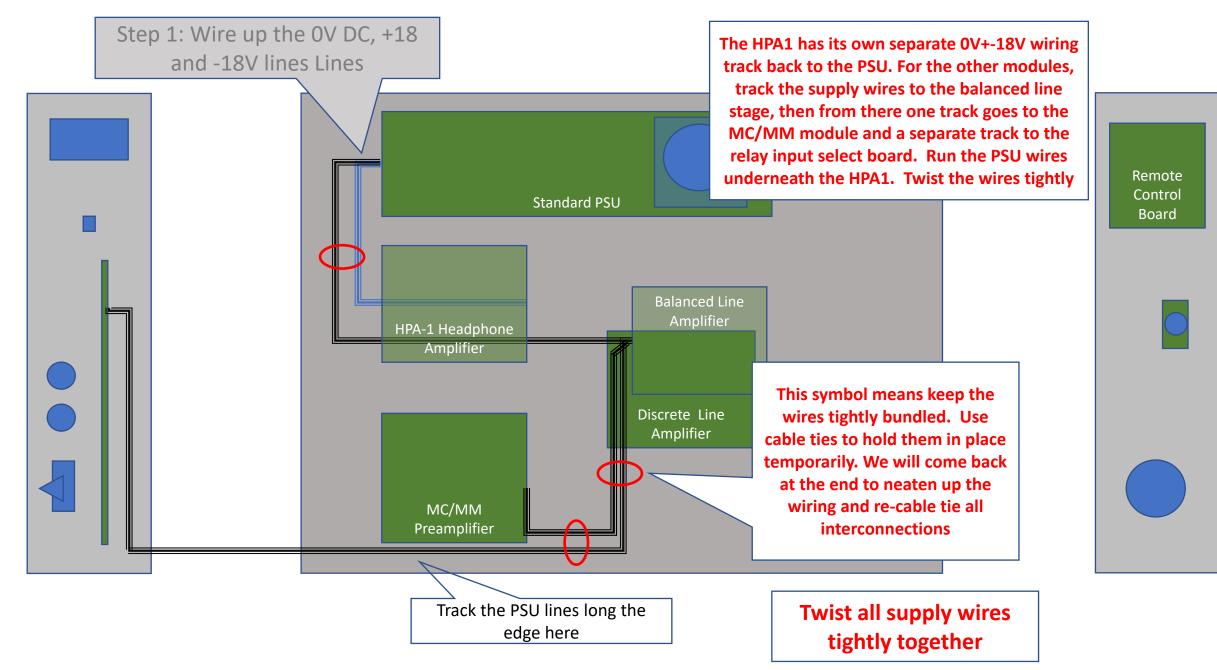


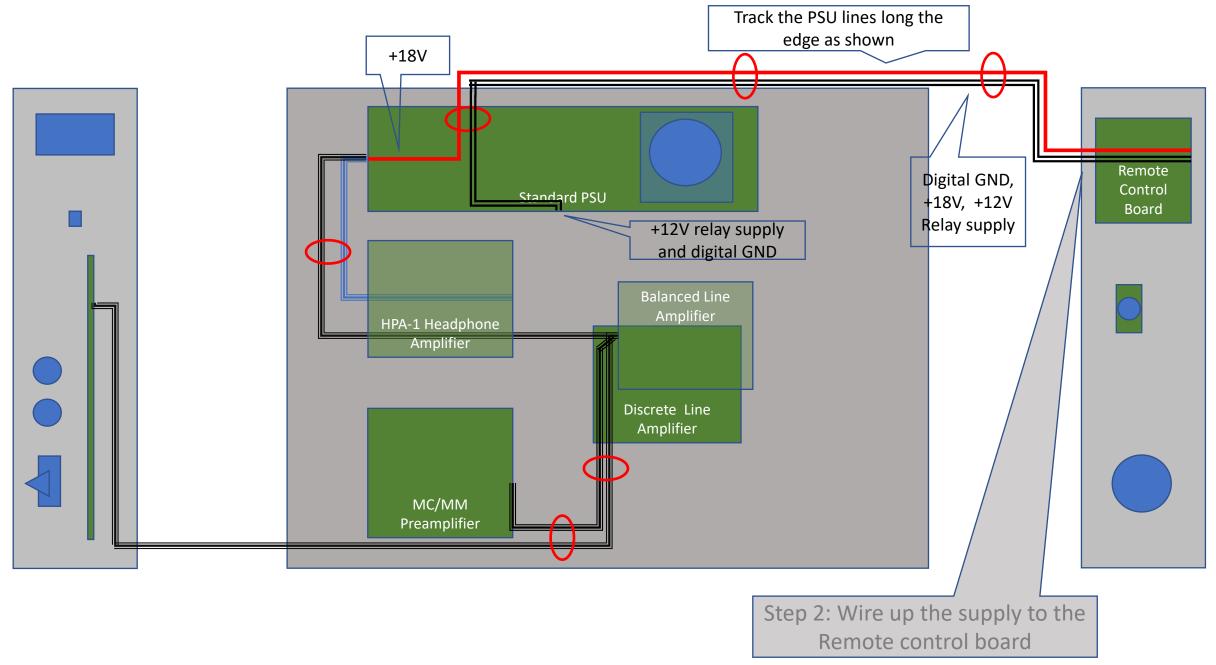


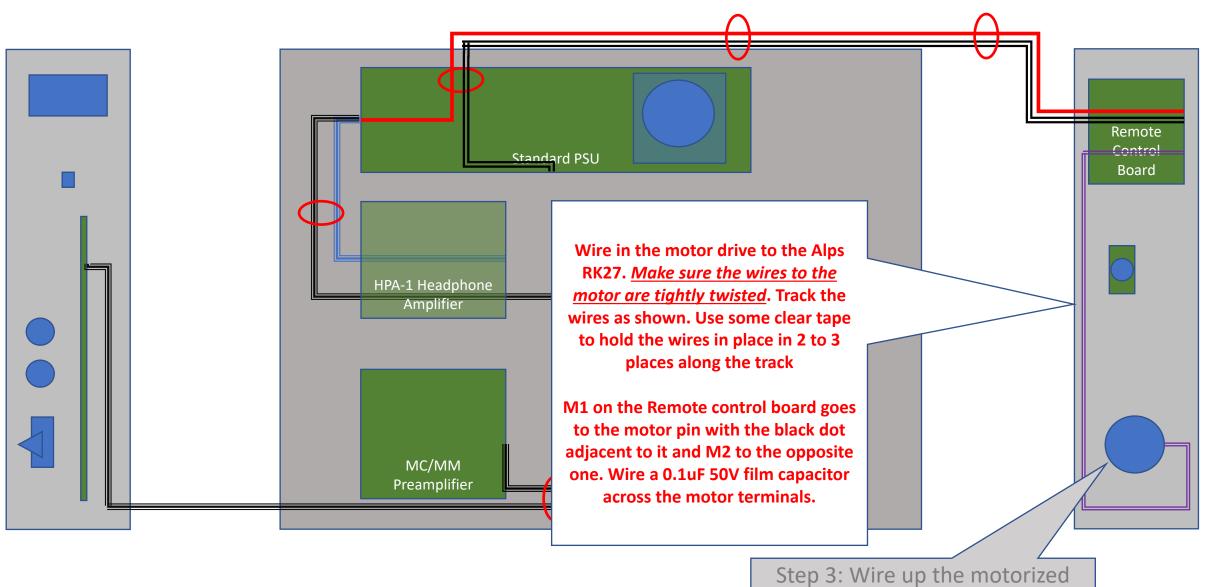
Note the wiring we will show is for the <u>remote</u> <u>control version of the preamp</u> – see slide at end of presentation for manual control version



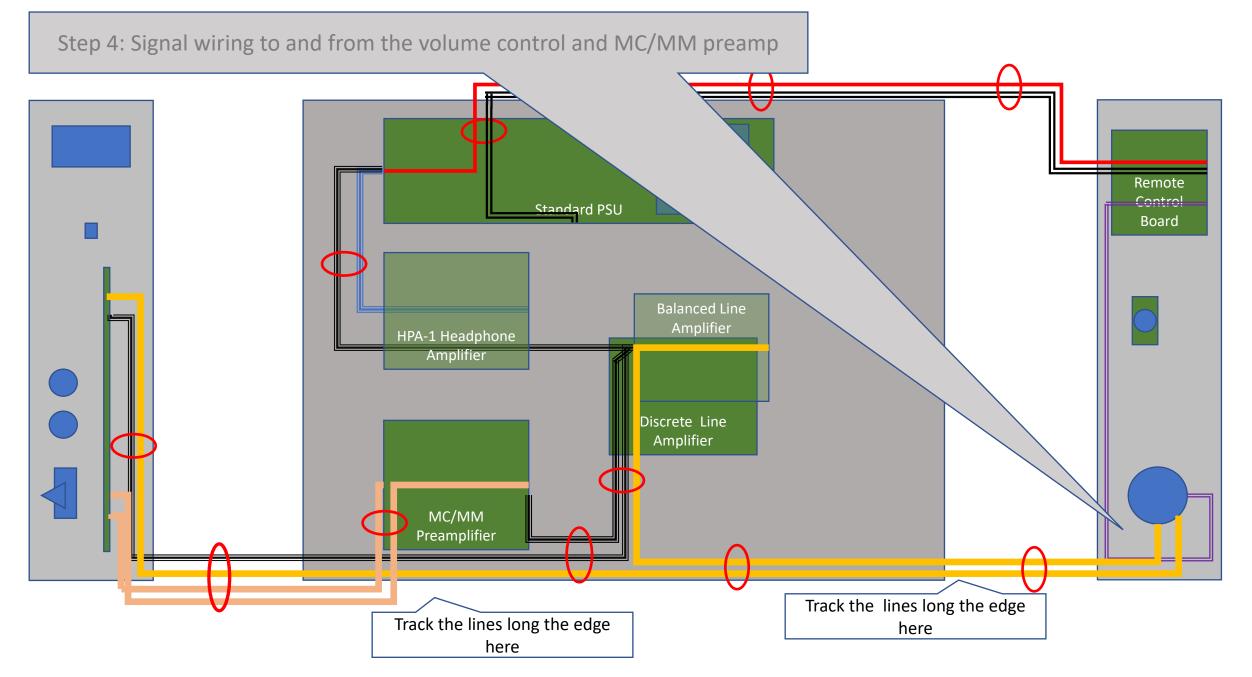
Rear Panel

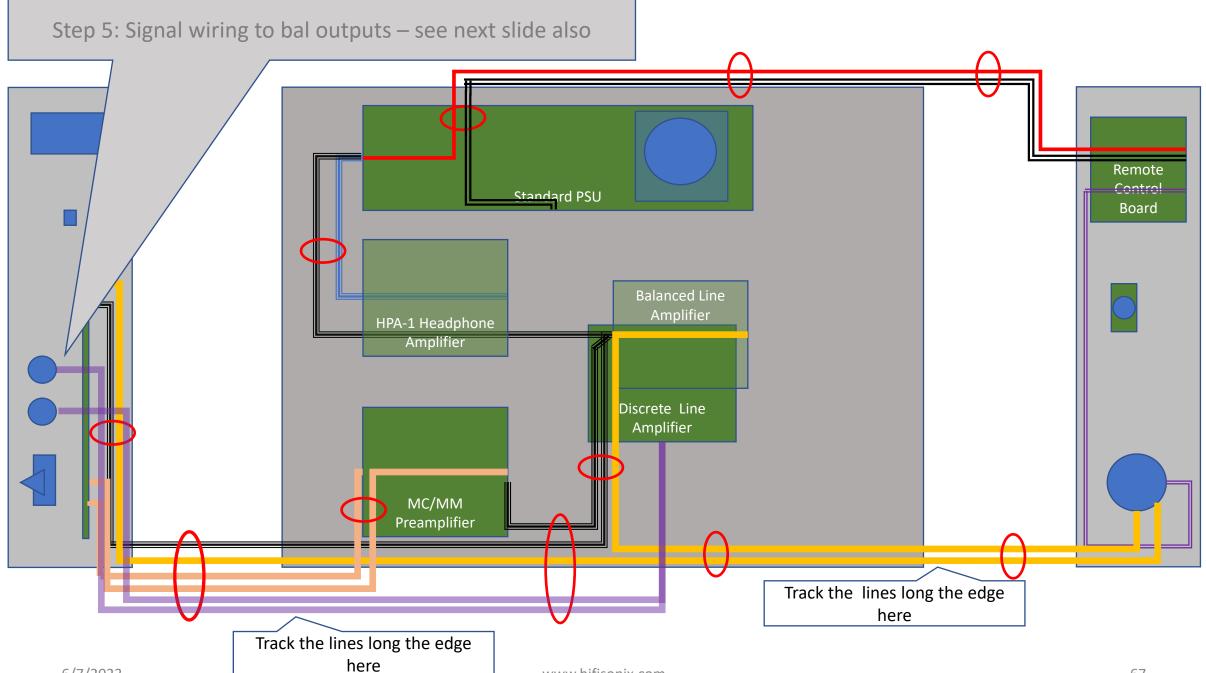


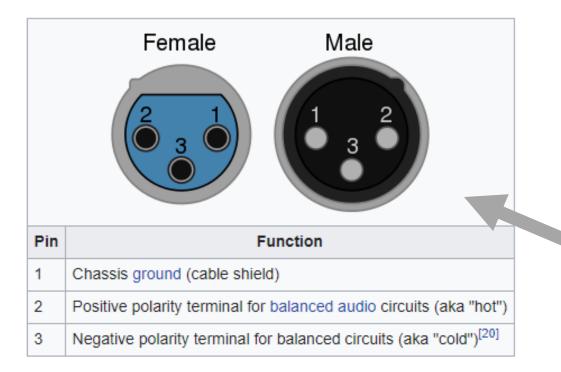




potentiometer drive signals

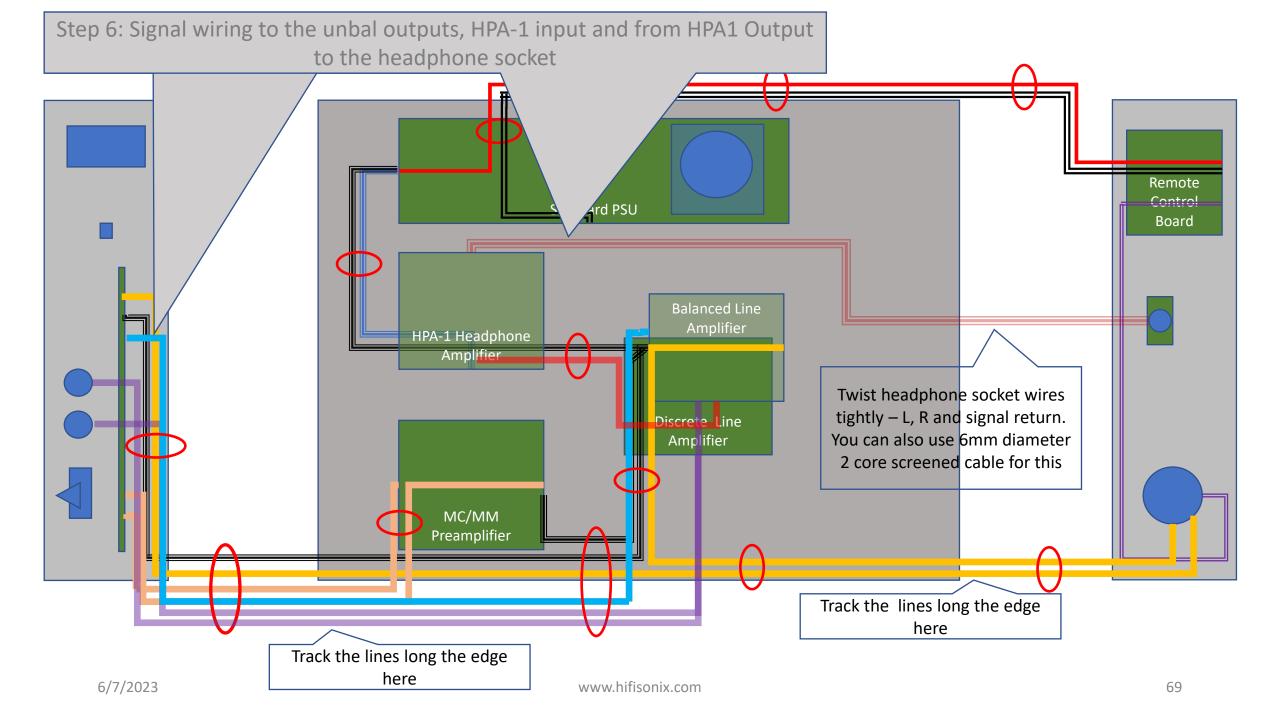






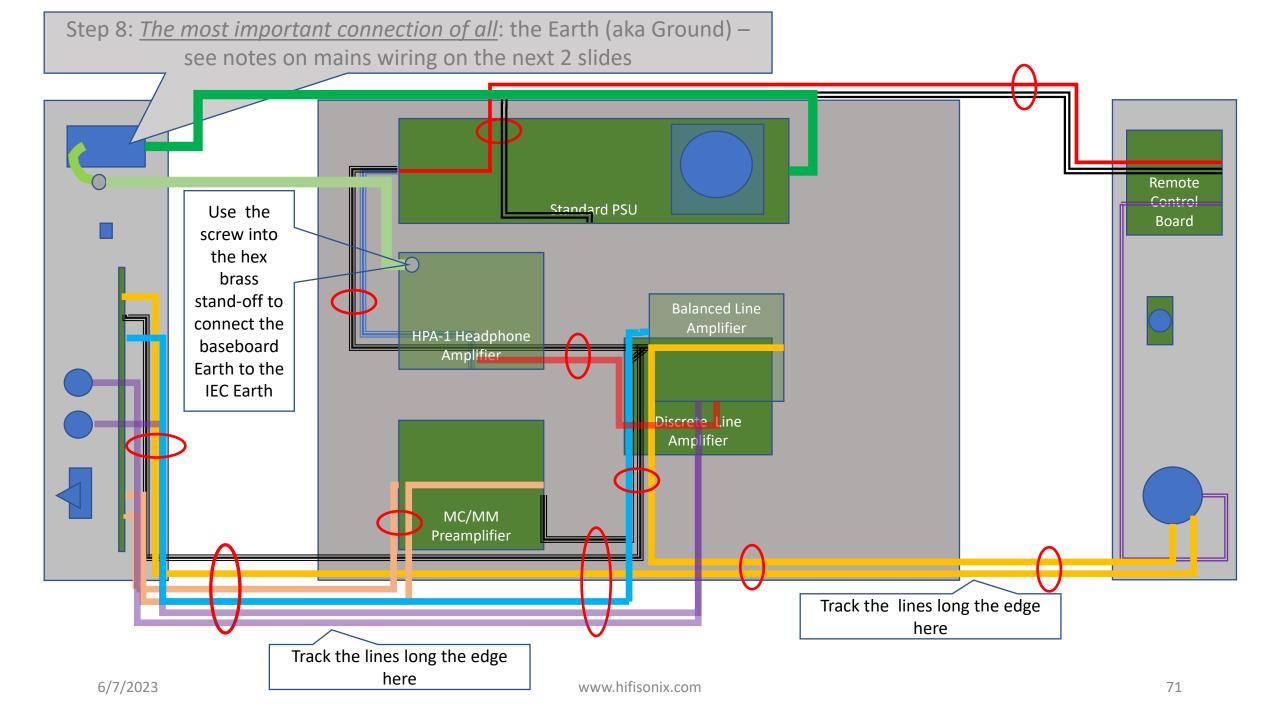
First, on the inside of the rear panel, neatly scrape away a small area (c. 1-2mm square) of solder mask next to the XLR connectors to expose the underlying copper.
Join both pin 1's together. Solder a short piece of bare wire from one of the pin 1's to the scraped area. This step improves the RFI immunity of the XLR connections

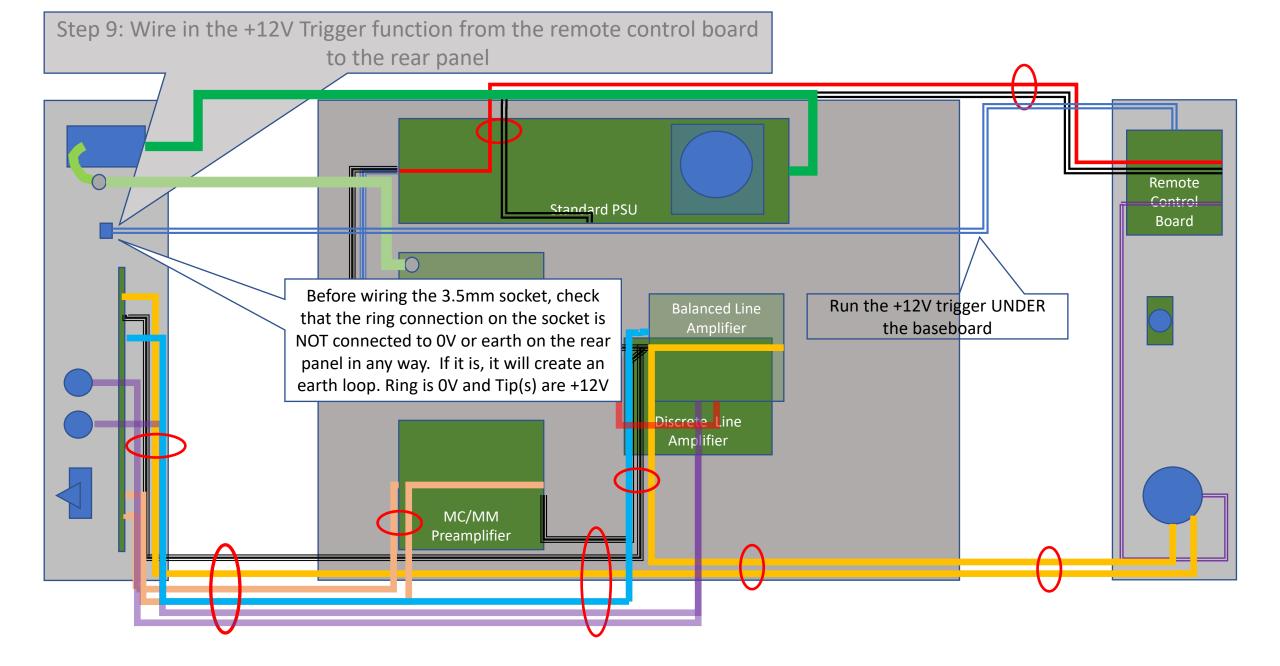
These are the pin designations looking from the FRONT of the connector. Use single core screened cable for each channel from the balanced line amplifier board to the XLR receptacle. The screen (cold) goes to pin 3, the core goes to pin 2 (hot). Make sure the balanced screened cables track the other cables.



### Step 7: wire up the PSU to the IEC receptacle

Remote Control Standard PSU Board Use twin core 3A <u>sheathed</u> mains cable. DO NOT use unsheathed cable for this connection! DO NOT bundle this mains cable with the supply Balanced Line cables going to the remote control Amplifier HPA-1 Headphone board. We will tuck the mains cable Amplifier into one of the side ear slots once we assemble everything into the housing. Discrete Line Amplifier MC/MM Preamplifier Track the lines long the edge here Track the lines long the edge here





### Important notes on mains wiring

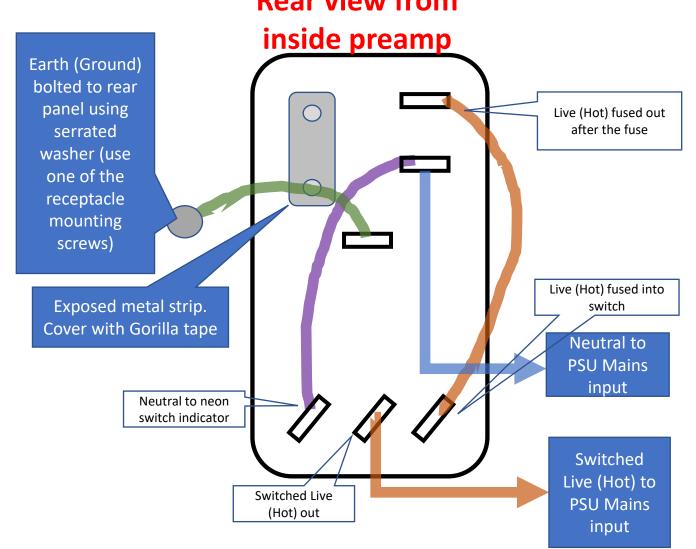
- Use only fully sheathed insulated 6.3mm push on tabs to connect the incoming mains to the PSU board. Under no circumstances use unsheathed, uninsulated push on tabs see next slide
- On the IEC connector, use 10mm heat shrink to completely cover the soldered connections to the terminals. No metal connections must be exposed under any circumstances.
- Cover the exposed metal section (see next slide) of the IEC connector with a strip of Gorilla tape, or better still, use an IEC mains receptacle insulating boot
- For the Earth/Ground connection, use a short piece of thick wire (1-2 mm multistrand). Solder one end to the IEC EARTH tab and the other to a closed lug. Mount the lug to one of the IEC mounting screws with a serrated washer
- Connect the baseboard to the IEC Earth using a cable with closed lugs either end. Screw one end of the cable to the mounting screw on the HPA1 use a serrated washer
- Use a meter to check that there is a solid connection between the IEC earth pin and the rear panel and the baseboard
- Insert a 5 x 20 200mA 'T' fuse into the IEC receptacle fuse drawer
- Use a meter on Ohms setting to check that there is no connection from either the main live (hot) or neutral to the rear panel with the IEC receptacle switch on both the ON and OFF position. Repeat this test but between Live and Neutral and make sure there are no shorts. Recheck that the baseboard has a solid connection to the IEC Earth (Ground) pin
- As a general guide, there must be no exposed mains connections anywhere inside the housing that can be easily touched with a small screw driver blade.
- If all ok, you can proceed to the next steps

# Examples of sheathed, insulated spade connector





### How to wire up the switched, fused IEC Mains Receptacle Rear view from



## Step 10 - Test the system

- Connect the preamp to a mains supply using a suitable mains cable from the IEC socket to the wall outlet and apply power. You should hear some relays click in after a few seconds
- Use your meter to make sure the +-18V is present on the output of the PSU. If any of the supply wires are crossed, the associated supply line will be clamped to within +-0.6V of ground and the associated regulator heatsink will quickly get hot
- Assuming the supplies at the PSU are ok, confirm they are all present on each of the PCB's
- Next check that the +12V relay supply is present on the PSU and on the balanced line amplifier, HPA-, the discrete line amplifier and the remote control board
- Next, plug in the 16 way ribbon cable to the remote control board and the other end to the input relay select board. Run the ribbon cable UNDER the base board
- When you now rotate the input select dial, the associated input LED should illuminate and you will hear the selected input relay click in
- At this stage, it is recommended you sync your apple remote to the X-Altra Mini II (see here for how to do this)
- Check that all the functions on the remote work select up and down, volume (make sure the potentiometer shaft rotates in the right direction –
  if not, reverse the wires on the motor), mute (ensure you can hear the relays click in and out and the RED LED at the 12 o'clock position on the
  Input Select dial illuminates) and power ON/OFF
- Plug a pair of headphones in apply an input signal and check that each input can be selected and the volume adjusted
- Assuming all is correct, we can move on to the next steps which it to mechanically assemble the preamp

### Step 11 – Assemble the preamp housing and dress the cabling

- Begin by screwing one of the side ears to the front and back plates. Slot the base board into the lowest slot on that side, and then screw the other side ear into the front and back plates, slotting the baseboard into the corresponding opposite lowest slot.
- You can now screw into position the top plate of the housing.
- Connect a 100mm wire from the unused IEC receptacle mounting screw using a closed lug and serrated washer to the housing bottom plate, picking up a connection on the housing foot closest to the rear right hand corner. Use a serrated washer on the housing cover and check with a meter that you have a solid connection between the rear panel and the bottom housing cover. This step will improve the mains noise floor by 4~6 dB to around -128 dBV.
- Tack a piece of mylar film 150mm x 60mm onto the bottom housing cover over where the HPA-1 heatsinks are. This will prevent the heatsinks potentially shorting to the bottom cover which will cause a serious ground loop issue. Alternatively, you can use a strip of Gorilla tape like I did, but this does not look as neat.
- The final internal steps are to neaten up all the wiring by removing temporary cable ties and re cable tying all cabling tightly every 3-4 cm's, making sure that it is tracked neatly and along the edges of the housing as shown in the earlier slides.
- Slot the mains cable from the IEC connector to the PSU mains input terminals into one of the available slots along the side ear and use a clear tape to hold it in position along with 2 to 3 dabs of clear silicone RTV
- Finally, Screw the bottom housing cover in place, and flip the preamplifier over onto its feet. The assembly is now complete.
- As a final test, it is recommended you leave the preamp powered up for a few hours and then test each input and output (main unbal output, auxiliary output, balanced output, headphone output) using a source signal. Make sure the remote control is fully operational as well.

## X-Altra Mini II - Document Update/Release History

- Initial Release 14 June 2022
- Updated 24<sup>th</sup> July 2022 added DC test voltages to amplifier boards
- 4<sup>th</sup> August 2022 updated Standard PSU schematic. Output voltages are now adjusted with a trimmer
- 6<sup>th</sup> October 2022 minor corrections to the Remote Control board circuit diagram
- 2<sup>nd</sup> Nov 2022 some of the resistor values in the MC/MM circuit were incorrectly labelled. Now corrected. The BOM and Schematic resistor values take precedence when assembling the board
- 8<sup>th</sup> November 2022 added mechanical assembly guidelines for the front plate
- 17<sup>th</sup> November 2022 added wiring and assembly instructions
- 02 January 2023 updated the build 'D' option. This is now a basic line level preamp sans phono amp, discrete line stage and Headphone amp.
- 07 June 2023 updated MM/MC module schematic; updated associated BOM